

Hydrated cobalt (II) and zinc diphosphates are used as a basis of various modern materials: luminescent materials, catalysts of organic synthesis, pigments, heat-sensitive paints, corrosion-resistant coatings etc. Use for this solid solutions of cobalt (II) and zinc diphosphates, which contain both cations will create materials with a forecast complex of improved physico-chemical and production characteristics. For practical implementation synthesis of solid solution of hydrated cobalt (II) and zinc diphosphates of given composition necessary to know the correlation between the conditions of its preparation, composition and properties. There are any data on the interaction of the system  $\text{CoSO}_4 - \text{ZnSO}_4 - \text{K}_4\text{P}_2\text{O}_7 - \text{H}_2\text{O}$  in literature. The purpose of this work - identify the chemical nature of the products of interaction in the system  $\text{CoSO}_4 - \text{ZnSO}_4 - \text{K}_4\text{P}_2\text{O}_7 - \text{H}_2\text{O}$ .

As parameters, providing a common deposition  $\text{Co}^{2+}$  and  $\text{Zn}^{2+}$  in the system  $\text{CoSO}_4 - \text{ZnSO}_4 - \text{K}_4\text{P}_2\text{O}_7 - \text{H}_2\text{O}$ , defined as follows: concentration of solutions - 0.1 mole/l; a ratio in composition of initial solutions  $n = \text{P}_2\text{O}_7^{4-} / \sum \text{Co}^{2+}$ ,  $\text{Zn}^{2+} = 0.2$ ;  $4.00 \leq K = \text{Co}^{2+} / \text{Zn}^{2+} \leq 49.00$ ; duration of contact of a solid phase with a mother solution – on achievement of equilibrium; temperature - 293-298 K.

The results of chemical analysis of the equilibrium solid phase obtained for all values  $K$  of field  $4.00 \leq K \leq 49.00$  including the case when  $\text{Zn}^{2+}$  as part of the initial solution is absent, indicate precipitation of diphosphates (atomic ratio  $n_1 = \text{P} / \sum \text{Co, Zn} = 1.00$ ). They anionic composition at 98.7-99.2 %. presented diphosphate anion. Diphosphates cationic composition is determined by the  $K$  consisting of the initial solution and it is proportional to the content of  $\text{Co}^{2+}$  and  $\text{Zn}^{2+}$ . The water content of diphosphate obtained under conditions  $9.00 \leq K \leq 49.00$  virtually unchanged and corresponds to the value set  $\text{Co}_2\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  (incl substitution proportion of Co(II) to Zn). In diphosphate, which are deposited at  $4.00 \leq K < 9.00$ ,  $\text{H}_2\text{O}$  content of 5 - 6% lower compared with the first group diphosphate.

As a result of X-ray diffraction analysis diphosphate, which formed in the absence of  $\text{Zn}^{2+}$ , identified as cobalt(II) diphosphate hexahydrate. The diphosphates, which containing simultaneously two cations ( $4.00 \leq K < 9.00$ ), are divided into two different groups for the phase composition. The first of them belong diphosphates that are deposited under conditions of  $9.00 \leq K \leq 49.0$ , the second -  $4.00 \leq K < 9.00$ . X-ray characteristics of the first group diphosphates are similar to each other and corresponds to  $\text{Co}_2\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$ . X-rays of diphosphate obtained at  $K = 5.67$  and  $4.00$ , clearly recorded the presence of a second crystalline phase of structure  $\text{Zn}_2\text{P}_2\text{O}_7 \cdot 5\text{H}_2\text{O}$ . Any phase composition of the two groups diphosphates clearly reflected in their IR spectrums. Shapes of the curves, set the intensity maxima and absorption bands in the IR spectrums diphosphate obtained at  $9.00 \leq K \leq 49.0$ , identical to each other and correspond to a known individual  $\text{Co}_2\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$ . IR spectrums of diphosphates of second group have certain features characteristic of a mechanical mixture of two phases with different structures -  $\text{Co}_2\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  and  $\text{Zn}_2\text{P}_2\text{O}_7 \cdot 5\text{H}_2\text{O}$ .

Most clearly, they are recorded in the vibrations of water molecules, where the absorption curve looks like a total envelope of vibrations  $\nu(\text{OH})$  belonging diphosphates of different hydrated.

Using complex physical and chemical methods revealed that during the interaction in the system  $\text{CoSO}_4 - \text{ZnSO}_4 - \text{K}_4\text{P}_2\text{O}_7 - \text{H}_2\text{O}$  formed limited solid solution substitution of general formula  $\text{Co}_{2-x}\text{Zn}_x\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  ( $0 < x \leq 0.39$ ) The composition of the saturated solid solution corresponds diphosphate  $\text{Co}_{1.61}\text{Zn}_{0.39}\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$ . It is formed as a result of isomorphic substitution of  $\text{Co}(\text{II})$  in the structure diphosphate-matrix -  $\text{Co}_2\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  in  $\text{Zn}$ . Attempts to replace  $\text{Zn}$  over 6.31 mas.% of  $\text{Co}(\text{II})$  lead to the deposition of a mechanical mixture of two crystalline phases - saturated solid solution substitution  $\text{Co}_{1.61}\text{Zn}_{0.39}\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  and phase structure  $\text{Zn}_2\text{P}_2\text{O}_7 \cdot 5\text{H}_2\text{O}$ .  $\text{Co}_{2-x}\text{Zn}_x\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  ( $0 < x \leq 0.39$ ) crystallize in the monoclinic system (sp. gr.  $\text{P}2_1/\text{n}$ ,  $Z=4$ ). For saturated solid solution of composition  $\text{Co}_{1.61}\text{Zn}_{0.39}\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  the unit cell parameters are, nm:  $a = 0.7199$  (3),  $b = 1.8356$  (4),  $c = 0.7680$  (3),  $V = 1.0410 \text{ nm}^3$ ,  $\beta = 92.25^\circ$  (5). In the IR spectrums of  $\text{Co}_{2-x}\text{Zn}_x\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  ( $0 < x \leq 0.39$ ) presence of isomorphous cations ( $\text{Zn}^{2+}$ ) recorded a slight shift of the bands  $\nu(\text{OH})$  in the high-frequency region of the spectrum. Evaluation of H-bonds energy indicates the existence of a structure of diphosphates of solid solution the system rather strong H-bonds, which differ in energy (from 11.3 to 43.3 kJ/mole) and directivity. The three components of the band  $\delta(\text{H}_2\text{O})$  indicate the presence in the diphosphate structure of three types of crystallographical non-identical molecules of crystalline hydrate water. Number of absorption bands in the fluctuations groups of  $\text{P}_2\text{O}_7^{4-}$  indicates low symmetry of diphosphate anion, which is characteristic curved bridge configuration  $\text{P}-\text{O}-\text{P}$ .  $\text{POP}$  angle is less than  $160^\circ$  and in diphosphates of solid solution  $\text{Co}_{2-x}\text{Zn}_x\text{P}_2\text{O}_7 \cdot 6\text{H}_2\text{O}$  ( $0 < x \leq 0.39$ ) of different composition does not change.