## **ECSPERYMENTALNI STUDY COLLECTION turnip root crops**

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The experimental results of the process picking tops of root crops improved hychkozbyralnoyu machine. The equation of the regression parameters of quality.

Koreneplodi, tops, rotary hychkoriz, multivariate experiment, broken roots, damaging roots.

**Resolutionska problem.** Roots of sugar beets are among the most important crops which produce strategic food Ukraine - sugar and get juicy fodder for livestock and other by-products.

The volume of sugar Ukraine occupies a leading position in the world, but the production of sugar from 1 ha behind Rosedeveloped countries of the EU.

Reducing tsukronosnoyi mass in the collection of roots due to their losses during harvesting tops by a significant amount ejected from the soil (1.5 ... 2.0%) and damaged (15 ... 20%) of roots, including by cutting surface chips head - up to 10%. This waste mass circumcision heads Koreneplodiv tops of their total mass are within 5 ... 8% [1]. The resulting poor quality of hychkozbyralnyh performance cars (GM) is not in line with those agronomic requirements on the basis of structural and technical solutions imperfections job of harvesting units.

Pidvyschennya GM technology level or quality indicators picking tops of root crops is an important task in terms of further improvement of technical solutions that are used for picking tops.

AnaLease Finalnnih dperssurvey findings. Dll Sectionidvyschennya showingers even asSTI picking tops of root crops proposed improved construction of GM workers that perform sequential operations of massive cut tops rotary hychkorizom with subsequent removal of residues tops of heads of roots doobrizchykom such as "passive Copier-moving than" [2, 3 ...].

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The design of the CM is available and interconnected with each other technological elements which present specific functional properties, which contributed to the data of experimental research.

Metand dperssurvey findings

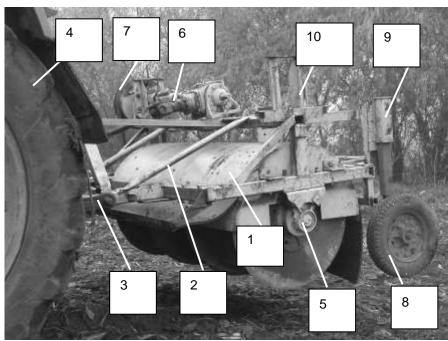
Sectionidvyschennya indicators technological processin picking tops of root crops by developing and operating parameters justification of GM obtained by analyzing empirical relationships.

**Rezultaty lit.idzhen.** DII Suandrecovery of aboutAIN

legislative dimensions of parameters optimization (number of ejected Koreneplodiv Rotarym  $K_{Bp}$  and DM KB, hychkorizom by Generally

poshkotion of roots rotary hychkorizom  $$\kappa_{\Pi_p}$$  and D M general

 $\kappa_{\Pi}$ , Including sylnoposhkodzhenyh Root GM in general  $\kappa_{\Pi}$ ) Was conalternating-sign field experimental studies of improved GM based on the construction and implementation of experimental type PFE 32. General view of the unit for picking tops of root crops improved GM shown in Fig. 1.



Ric. 1. General view of the unit "GM + MTZ-82": 1 - GM; 2 - snytsya; 3 - hinged system tractor; 4 - Tractor; 5 - spinning hychkoriz; 6 - drive working bodies; 7 - belt transmission; 8 - support wheel; 9 - risers; 10 - GM frame.

DFor regression model that characterizes the change forilkosti knocked Root rotary hychkorizom  $\kappa_{Bp}$  and DM general

 $_{KB}$  , poshkotion Koreneplodiv rotorit  $_{\rm NIp}$  and hychkorizom DM in  $_{\rm K_{II}}$  , The number of roots sylnoposhkodzhenyh GM in general general

 $K_{CII}$  from parameters Workingx Ophaniv GM, toybyraland moDPOVienna

tracksiynyy PlaCategories tryfaktortion

eksperymeNTU, prand thisin

independent variables taken: velocity GM

 $V_k$ ,

asin coded index  $x_1$ ; rotor speed hychkoriza

 $n \times That$ 

koduvaDid index  $x_2$ ; rotor diameter hychkoriza

Dp That coded

index  $x_3$ Eksperymenty conducted under standard conditions,

prand this response function analysis was performed according to the requirements of GM cultural practices: the number of damaged roots - not more than 10%, including sylnoposhkodzhenyh - 5%; knocked out of roots from the soil by GM workers - less than 1.5% [4].

Resultand coding variables and their levels of variation are shown in Table.

## Rezultaty encoding factors and their level variation during PFE 32.

Factors	Marking		Interval	Eqand variation,		
	Kunits.	Nat.	toariyuvannya	Categoriesaturalni / coded		
The velocity GM, m / s	$x_1$	$V_k$	0.4	1,4 / -1	1,8/ 0	2,2/ + 1
Mastota rotation rotor gychkoriz a, rev /	$x_2$	$n_{_X}$	200	400/ -1	600/0	800 / + 1
min Diameter rotor p	$x_3$	D	0.1	055 / -1	065/0	075/1 +
gychkoriza city						

Approximating the function parameters KBp KB  $K_{\Pi p}$ ,  $K_{\Pi}$ , optimization , , ,

 $\mathit{KC}_\Pi$  Adequacy of which tested according to  $\mathit{F}$ -criterioniyem Fischer found in the form of a mathematical model of the logarithmic dependence, while after determining factors and assess statistical significance of coefficients approximating function according to Student's test [5] was obtained final form regression equations changes

forilkosti knocked Root rotary hychkorizom  $K_{Bp}$  and DM general

 $\it KB$ , poshkotion Koreneplodiv rotorit  $\it K_{\Pi p}$  and hychkorizom DM

in  $K_{\Pi}$ , forilkosti sylnoposhkodzhenyh Root GM in general general

 $K_{C\Pi}$  bydent on the speed of GM  $V_k$ , Rotor speed hychkoriz nx, Rotor diameter hychkoriza Dp in naturelnyh values a

Ifor functional  $KB_p$ ; KB;  $K_{\Pi p}$ ;  $K_{\Pi}$ ; = f(Vk; nx; Dp;) le (1).  $KC_{\Pi}$ 

Andstitutionalism following regression equation (1) shows that the number of

Root knocked rotary hychkorizom  $K_{Bp}$  and DM KB, general

poshkoJenie Root rotary hychkorizom

 $K_{\Pi_p}$  and DM general

 $K_{\Pi}$ ,

forilkist withilnoposhkodzhenyh Koreneplodiv heartburnscrap

Oberting rotor hychkoriza 500 900

DM

 $K_{C\Pi}$ 

fromJust minyuyetsyaproportionsiyno change factors - fromand

increase the workingth wvydkosti pCCS DMin

mthhorror 1,4 V, 22 (m/s) Chastoty

(V /min), the diameter of the rotor

hychkoriza 0,55 DE 075 (m) values of options is also increasing.

$$K_{Bp} = -5,24 + 0,95 ln(V_k) + 1,02 ln(n_x) + 2,1 ln(D_p);$$

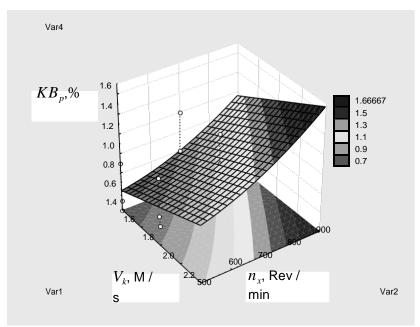
$$K_B = -5,4 + 1,42 ln(V_k) + 1,02 ln(n_x) + 2,03 ln(D_p);$$

$$K_{\Pi p} = -24,34 + 7,05 ln(V_k) + 6,53 ln(n_x) + 29,52 ln(D_{p;})$$

$$K_{\Pi} = -26,25 + 9,24 ln(V_k) + 6,72 ln(n_x) + 28,89 ln(D_p);$$

$$K_{C\Pi} = -40,93 + 3,62 ln(V_k) + 6,78 ln(n_x) + 7,8 ln(D_p)$$

$$(1)$$



Ric. 2. The surface response changes depending on the number of ejected

Koreneplodiv rotary hychkorizom

 $K_{Bp}$  Ifor functional

 $KB_p = f(Vk; nx)$ .

This conclusion is confirmed by the nature of the changes adequately constructed according to the regression equation (1) in response surfaces

form

dependencies:

 $KB_p$ ; KB f(Vk; nx),

ryc. 2,

rice. 3;

 $K_{\Pi p}$ ;  $K_{\Pi} = f(Vk; Dp)$  Fig. 4, Fig. 5; two-dimensional cross-sectional surface Review

 $K_{CII} = f(nx; Dp)$  Fig. 6. For values of input factors

 $V_{l} \geq 18 \text{ m/s}$ 

 $n_x \ge 750$  / min knocked number of roots from the soil working orgawe rotary hychkoriza  $\kappa_{Bp}$  Or hychkozrizuvalnymy knives reexceeds the required rate is set according to agrotechnical requirements for GM 1.5% of the total number of roots accounting section, Fig. 2. With increasing speed

motionin GM to 1.6 m/s

 $K_B$ not observed, and further

increase

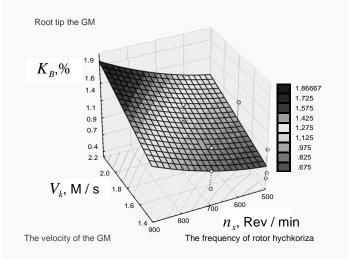
Collectionilsh to 2,2 m / s leads to an increase in the number of ejected ennya  $V_{\iota}$ 

Koreneplodiv DM  $K_B$  workingand organs doobrizchyka

heartburnscr

ap

bysurplus tops an average of 0.1 ... 0.2%, Fig. 3.



Ric. 3. The surface response changes depending on the number of ejected

Koreneplodiv GM in general

 $K_B$ Ifor functional

 $K_B = f(Vk; nx)$ .

Andstitutionalism Fig. 4 shows that under the conditions of approving of working

speed

 $V_k \leq 17$ 

m/s (Inspeech

Providetion

forilkosti

toybytyx

Koreneplodiv GM generally in accordance with the requirements  $K_B \le 1.5$  of cultural practices

%, rice. 3) inspeech

Providetion by shaping overall

migra- forilkosti

poshkoJenie

Koreneplodiv work by GM

 $K_{\Pi_0} \leq 10\%$  provided for

diameter of the  $D_p \le 07$  m.

rotor

Root damaged rotor GM

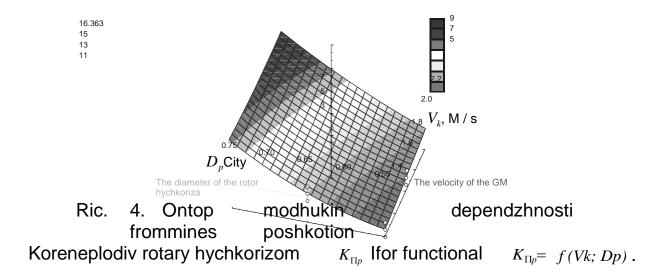
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$$K_{\Pi p}$$
,%

16

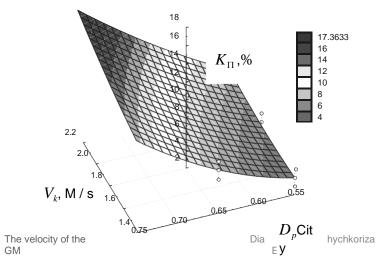
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12

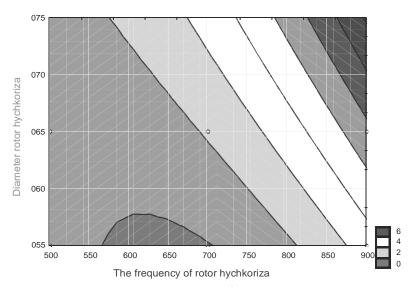


With increasing speed of the GM to 1.6 m/s increase  $K_{\Pi}$  not observed, and further increase  $V_k$  to 22 m/s results in CollectionRoot damage ilshennya GM in general  $K_{\Pi}$  Workingwe orgawe doobrizchyka residues tops an average of 0.5 ... 1.0% (Fig. 5).

Root Damage GM



Ric. 5. Ontop modhukin dependzhnosti frommines poshkotion Koreneplodiv GM in general lfor functional  $K_\Pi = f(Vk; Dp)$ .



Ric. 6. dimensional cross-section surface changes depending Review sylnoposhkodzhenyh Root GM in general  $K_{C\Pi} = f(nx; Dp)$ .

DA diameter of the  $D_p \ge 07$  m and rotor speed screw

hychkoriz a  $n_{x} \ge$ 

800 rev / sto (Figure. 6) the number of highly poshkoPrisoners Koreneplodiv working bodies of GM is in the range 5.3 ... 7.2

(%)Exceeding the set value (5%) according to the requirements of GM cultural practices.

**Conclusion.** Stillof way on the basis of the analysis of regression equations (1) can be stated that the rational parameters of GM workers in which values of quality of work within the scope of agronomic requirements are: rotor speed hychkoriza - 600 ... 700 (rev / min); hychkoriza rotor diameter - 0.6 ... 0.7 (m) for the working speed of the GM to 1.8 m / s.

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Shows эksperymentalnыh Results of research of technological process Cleaning the botvы korneplodov usovershenstvovannoy botvouborochnoy mashynoy. Rehressyy equation will provide a Quality indicators work.

Korneplodы, Botva, rotornыу toppers, mnohofaktornыу experiment, vыbytыe korneplodы, INJURIOUS korneplodov.

The results of experimental researches of technological process of cleaning up of tops of root crops are pointed by improved haulm gatherer. Equalizations of regression of indexes of quality of work are got systems of adapted root-harvesting machine is pointed.

Root crops, tops, rotor topper, multivariable experiment, knocked out root crops, damages of root crops.